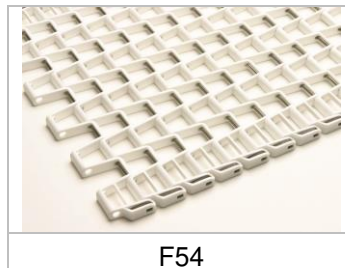


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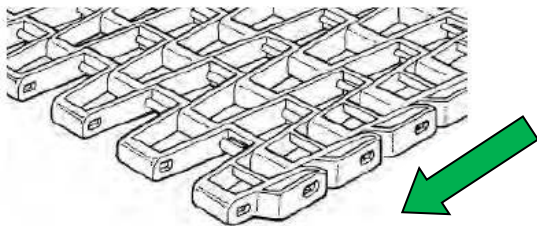
## Installation instructions for belt type F54



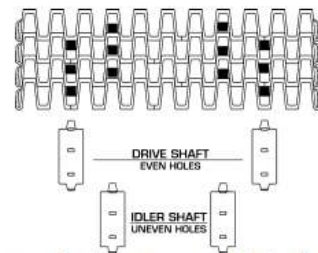
F54

**⚠ CAUTION: Acetal belts will burn with a flame that is nearly invisible**

Preferred running direction and position of sprockets:



Belts are unidirectional



Maximum distance between sprockets is 6" (152mm)

**Belt assembly:**

▲ **For belts with plugs:** Align the modules to be connected > Insert a stainless steel rod > Follow further instructions below.



Plug



After rod is positioned, place plug and push it into position with your thumb.



End result

**Belt disassembly:**



Push the plug down with a screwdriver until it comes out of the module.



Pull the plug out with pliers.

Replace all removed rods as they will be damaged during disassembly.

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